horses, poles] creates a dramatic sense of texture and depth, while a decorative diecut pattern around the header conveys the energy and movement of the carousel.

“One of the challenges of this project was to maintain tight registration of the multi-level embossing and spot gloss coating to the printing,” he continues. “We also strove to incorporate all of the value-added processes in as few production steps as possible.”

Diamond applied its Liquid Metal metallic UV specialty coating in an initial flexo dispersion coater on the Heidelberg Speedmaster press. Bacchetta describes Liquid Metal™ as a key component of Diamond’s Green Chic™ packaging model that emphasizes sustainable converting methods. “Liquid Metal specialty UV coating delivers brilliant metallic effects through a combination of flexo and offset printing with no expensive set-up costs,” he says. “It is a more sustainable alternative to metallized substrates and foil stamping.”

This year’s Best of Show winner epitomizes many of the qualities that just continue to get better and better throughout the package-printing industry—creativity, innovation, workmanship, state-of-the-art technology and materials. As one of the judges said, this year’s winner was a “slam dunk.”

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### LABELS—FLEXO (LINE)

**FIRST PLACE**
McDowell Label & Screen Printing

**SECOND PLACE**
McDowell Label & Screen Printing

**THIRD PLACE**
Consolidated Label Co.

**LABELS—FLEXO (LINE & SCREEN)**

**FIRST PLACE**
McDowell Label & Screen Printing

**SECOND PLACE**
McDowell Label & Screen Printing

**THIRD PLACE**
Consolidated Label Co.

**LABELS—FLEXO (PROCESS)**

**FIRST PLACE**
Multi-Color Corp.

**SECOND PLACE**
ASL Print FX

**THIRD PLACE**
Logotech

**LABELS—COMBINATION PROCESS**

**FIRST PLACE**
Smyth Companies

**SECOND PLACE**
McDowell Label & Screen Printing

**THIRD PLACE**
Logotech
Pressroom Efficiency

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LABELS—OFFSET

FIRST PLACE
Collotype Labels Australia
The Convict
Press: Nilpeter; Plates: Kodak; Dies: RotoMetrics; Substrate: Raflatac; Inks/Coatings: DIC; Design: Castledine & Castledine

SECOND PLACE
Hammer Packaging
Wegmans Water with Passion Fruit

THIRD PLACE
Hammer Packaging
Snapple Daze

LABELS—DIGITAL

FIRST PLACE
Consolidated Label Co.
Lighten Up
Press: HP Indigo; Dies: RotoMetrics; Substrate: Fasson; Inks/Coatings: HP

SECOND PLACE
All American Label
Logitech Cling

THIRD PLACE
Steinhauser, Inc.
Beverly International Up-Lift

LABELS—SCREEN (ROTARY OR FLAT)

FIRST PLACE
Multi-Color Corp.
Redken For Men - Go Clean - 1L Front
Press: Gallus; Plates/Screen: DuPont, Gallus Screeny; Dies: RotoMetrics; Substrate: Fasson; Inks/Coatings: Siegwerk

SECOND PLACE
McDowell Label & Screen Printing
Hello Kitty Chill

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2013 Excellence Awards

WINE LABELS—OFFSET (LINE & TEXT)

FIRST PLACE
Collotype Labels Australia

Michael David “Lust”
Press: Gallus; Plates: DuPont; Anilox Rolls: Harper; Dies: Electro Optic; Inks/Coatings: Siegwerk

SECOND PLACE
Taylor Made Labels

Spindrift Cellars Cabernet Franc 2011

THIRD PLACE
McDowell Label & Screen Printing

Rip Van Winkle

WINE LABELS—FLEXO (PROCESS)

FIRST PLACE
McDowell Label & Screen Printing

Ten High
Press: Gallus; Plates: DuPont; Anilox Rolls: Harper; Dies: RotoMetrics; Substrates: Fasson; Inks/Coatings: Actega

SECOND PLACE
Taylor Made Labels

R. Stuart & Co. Big Fire Pinot Noir 2011

THIRD PLACE
McDowell Label & Screen Printing

Five Point

WINE LABELS—FLEXO (LINE & SCREEN)

FIRST PLACE
Collotype Labels Australia

Jansz Vintage Rose
Press: Gallus; Plates/Screens: Kodak, Gallus; Dies: Triforme; Inks/Coatings: DIC; Design: Harcus Design

SECOND PLACE
Collotype Labels Australia

Brown Bros. - Chenin Bianco

THIRD PLACE
Collotype Labels Australia

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WINE LABELS—OFFSET (PROCESS)

FIRST PLACE
Colotype Labels Australia
Yalumba Organics
Press: Nilpeter; Plates/Screen: Kodak, Stork; Dies: RotoMetrics; Inks/Coatings: DIC; Design: Harcus Design

SECOND PLACE
Colotype Labels Australia
Mollydooker
Carnival Love

THIRD PLACE
Colotype Labels Australia
Hither & Yon

WINE LABELS—OFFSET (LINE & SCREEN)

FIRST PLACE
Colotype Labels Australia
Meantime
Press: Gallus; Plates/Screen: Kodak, Gallus; Dies: Triforme; Substrate: Raflatac; Inks/Coatings: DIC; Design: Design Shepherd

SECOND PLACE
Colotype Labels Australia
Duck Sauce

WINE LABELS—DIGITAL

FIRST PLACE
All American Label
Brian Edward
Press: HP Indigo

SECOND PLACE
All American Label
Serene Cellars

THIRD PLACE
All American Label
Anejo Campeon

FLEXIBLE PACKAGING—FLEXO (LINE)

FIRST PLACE
McDowell Label & Screen Printing
I Look Good On You
Press: Gallus; Plates: DuPont; Anilox Rolls: Harper; Dies: RotoMetrics; Substrate: Klockner; Inks/Coatings: Actega

SECOND PLACE
McDowell Label & Screen Printing
Poised

THIRD PLACE
McDowell Label & Screen Printing
Juicy Gossip

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2013 Excellence Awards

FLEXIBLE PACKAGING—FLEXO (PROCESS)
FIRST PLACE
Consolidated Label Co.
Elasta QP
Press: Nilpeter; Plates/Screens/Cylinders: DuPont, RotoMetrics; Anilox Rolls: Harper; Dies: RotoMetrics; Substrate: Bonset; Inks/Coatings: Flint UV

SECOND PLACE
McDowell Label & Screen Printing
Canadian Hunter

THIRD PLACE
McDowell Label & Screen Printing
Peace & Harmony

FLEXIBLE PACKAGING—FLEXO (LINE & SCREEN)
FIRST PLACE
McDowell Label & Screen Printing
Knock Out
Press: Gallus; Plates: DuPont; Anilox Rolls: Harper; Dies: RotoMetrics; Substrate: Bonset, API; Inks/Coatings: Actega

SECOND PLACE
McDowell Label & Screen Printing
Too Sweet

FLEXIBLE PACKAGING—Gravure
FIRST PLACE
American Packaging Corp.
John Soules Foods Chicken Fajitas
Press: Comexi; Cylinders: Trident; Inks/Coatings: Flint Ink; Design: John Soules Foods

FOLDING CARTONS—OFFSET
FIRST PLACE
Hub Folding Box
Rémy V.I.P. Cocktail Pack
Press: KBA; Substrate: Bonset; Inks/Coatings: Flint Group; Design: Ceradini Brand Design

SECOND PLACE
The Standard Group
EnerSys Odyssey Sales Kit

THIRD PLACE
JohnsByrne
Motorola Droid Razr Sales Launch Kit

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FIRST PLACE
RockTenn
Saris 801
Press: Bobst; Anilox Rolls: Harper; Inks/Coatings: INX; Design: Printron

SECOND PLACE
RockTenn
Saris 805

THIRD PLACE
RockTenn
Frank's Original Buffalo

CORRUGATED (POST/DIRECT)—FLEXO (PROCESS)

FIRST PLACE
RockTenn
MOM "Bowl Tote"
Press: Bobst; Anilox Rolls: Harper; Inks/Coatings: INX; Design: SGS

SECOND PLACE
Digital HighPoint
Carolina Container - Pompeian Mediterranean Blend Oil

THIRD PLACE
AlipakTrojan
Alial Fital Limited Edition Shirt Box
SUSTAINABILITY—FOLDING CARTONS

FIRST PLACE
Diamond Packaging

Gillette Venus Embrace Razor Cartridges
(4-pack carton)

Press: Heidelberg;
Plates: Creo (Kodak);
Dies: Diamond Packaging;
Substrates: Clearwater Paper, ITW Foils;
Inks/Coatings: Superior;
Design: Proctor & Gamble, Diamond Packaging

SECOND PLACE
Beyer Graphics

Duri 24 Pack Nail Polish POP Display

SPECIALTY CATEGORY—TECHNICAL ACHIEVEMENT

FIRST PLACE AND BEST OF SHOW
Diamond Packaging

Diamond Packaging 2013 Calendar

Press: Heidelberg; Plates: Creo (Kodak);
Dies: Metal Magic, Diamond Packaging;
Substrates: Clearwater Paper, Domtar;
Inks/Coatings: Superior;
Design: Diamond Packaging

SECOND PLACE
AllpakTrojan

AllpakTrojan Ignition Brochure & Kit

THIRD PLACE
Brown and Haley

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