Labels: Flexo (Line)

FIRST PLACE
McDowell Label and Screen Printing, Plano, Texas

Press: Gallus Plates/Screens/Cylinders:
Dupont Anilox Rolls: Harper Dies:
RotoMetrics Substrate: Ritrama Inks/
Coatings/Adhesives: Actega

SECOND PLACE
McDowell Label and Screen Printing, Plano, Texas

Press: Gallus Plates/Screens/Cylinders:
Dupont Anilox Rolls: Harper Dies:
RotoMetrics Substrate: Ritrama Inks/
Coatings/Adhesives: Actega

THIRD PLACE
McDowell Label and Screen Printing, Plano, Texas

Press: Rotopress Plates/Screens/Cylinders:
Dupont Anilox Rolls: Harper Dies:
RotoMetrics Substrate: Ritrama Inks/
Coatings/Adhesives: Actega

Labels: Flexo (Line and Screen)

FIRST PLACE
McDowell Label and Screen Printing, Plano, Texas

Press: Gallus Plates/Screens/Cylinders:
Dupont Anilox Rolls: Harper Dies:
RotoMetrics Substrate: Ritrama Inks/
Coatings/Adhesives: Actega

SECOND PLACE
McDowell Label and Screen Printing, Plano, Texas

Press: Gallus Plates/Screens/Cylinders:
Dupont Anilox Rolls: Harper Dies:
RotoMetrics Substrate: Ritrama Inks/
Coatings/Adhesives: Actega

THIRD PLACE
McDowell Label and Screen Printing, Plano, Texas

Press: Rotopress Plates/Screens/Cylinders:
Dupont Anilox Rolls: Harper Dies:
RotoMetrics Substrate: Ritrama Inks/
Coatings/Adhesives: Actega

Labels: Flexo (Process)

FIRST PLACE
Multi-Color Corporation, Batavia, Ohio

Press: Mark Andy

SECOND PLACE
Great Little Box Company, Richmond, British Columbia, Canada

Press: Gallus 2200

THIRD PLACE
Multi-Color Corporation, Batavia, Ohio

Press: Comco

Labels: Combination Process

FIRST PLACE
Multi-Color Corporation, Batavia, Ohio

Press: Comco

SECOND PLACE
Hammer Packaging, West Henrietta, New York

Press: Muller Martini VSOP

THIRD PLACE
Multi-Color Corporation, Batavia, Ohio

Press: Omet Xflex

Labels: Flexo (Line)

FIRST PLACE
Make Your Mark

Press: Gallus Plates/Screens/Cylinders:
Dupont Anilox Rolls: Harper Dies:
RotoMetrics Substrate: Ritrama Inks/
Coatings/Adhesives: Actega

SECOND PLACE
McDowell Label and Screen Printing, Plano, Texas

Press: Gallus Plates/Screens/Cylinders:
Dupont Anilox Rolls: Harper Dies:
RotoMetrics Substrate: Ritrama Inks/
Coatings/Adhesives: Actega

THIRD PLACE
Modern Creative

Press: Rotopress Plates/Screens/Cylinders:
Dupont Anilox Rolls: Harper Dies:
RotoMetrics Substrate: Ritrama Inks/
Coatings/Adhesives: Actega

Labels: Flexo (Process)

FIRST PLACE
Multi-Color Corporation, Batavia, Ohio

Press: Mark Andy

SECOND PLACE
McDowell Label and Screen Printing, Plano, Texas

Press: Gallus Plates/Screens/Cylinders:
Dupont Anilox Rolls: Harper Dies:
RotoMetrics Substrate: Ritrama Inks/
Coatings/Adhesives: Actega

THIRD PLACE
Multi-Color Corporation, Batavia, Ohio

Press: Rotopress Plates/Screens/Cylinders:
Dupont Anilox Rolls: Harper Dies:
RotoMetrics Substrate: Ritrama Inks/
Coatings/Adhesives: Actega
Labels: Offset (Process)

FIRST PLACE
Colotype Labels, Mile End South, Australia

Press: Gallus TCS 250 Printing Plates/Screens/Cylinders: Kodak, Gallus, UBE
Dyes: Triforme Package/Graphic Design: Phillip Drury - Clemenger A
Substrate: Killer White Gen 3 - Avery Dennison
Inks/Coatings/Adhesives: DIC, Kurz

SECOND PLACE
Inland, La Crosse, Wisconsin

Florida’s Natural Grower’s Pride Orange Juice
Press: Heidelberg Printing Plates/Screens/Cylinders: Fuji
Substrate: Trefan Inks/Coatings/Adhesives: Sun Chemical

THIRD PLACE
Multi-Color Corporation, Batavia, Ohio

Bath and Body Works Screen Doors Program
Substrate: 70/30 Brite White Flex/S100R13/1.2 mil PET Inks/Coatings/Adhesives: INKX Inks and actega high build and matte/gloss combo

Labels: Screen (Rotary or flat)

FIRST PLACE
McDowell Label and Screen Printing, Plano, Texas

Dyes: RotoMetrics Substrate: Ritrama Inks/Coatings/Adhesives: Actega

SECOND PLACE
Steinhauser, Inc., Newport, Kentucky

Cashmere Bath–Cashmere Kisses
Press: HP Indigo 6000 Dyes: RotoMetrics
Package/Graphic Design: Erin Dickson
Substrate: Avery Dennison - 2 mil clear BOVC bonded substrate
Adhesives: HP (CMYKWW)/Actega - CP4.6 overprintable silver cold foil, gloss varnish/ Avery Dennison - S7000

THIRD PLACE
Lofton Label, Inc., Inver Grove Heights, Minnesota

Scrubpies Shadow Lights

Labels: Digital

FIRST PLACE
McDowell Label and Screen Printing, Plano, Texas

Press: Gallus Printing Plates/Screens/Cylinders: Fuji
Substrate: Trefan Inks/Coatings/Adhesives: Sun Chemical

SECOND PLACE
ASL Print FX, Vaughan, Ontario

Press: Gallus RS 330 Printing Plates/Screens/Cylinders: 0.45 Kodak NX plates/ Kocher+Beck screens and cylinders

Wine and Beer Labels: Flexo (Line and Screen)

FIRST PLACE
ASL Print FX, Vaughan, Ontario

Press: Gallus RS 330 Printing Plates/Screens/Cylinders: 0.45 Kodak NX plates/Kocher+Beck screens and cylinders

SECOND PLACE
McDowell Label and Screen Printing, Plano, Texas

Merlot Reserve 2006
Dyes: RotoMetrics Substrate: Ritrama Inks/Coatings/Adhesives: Actega

THIRD PLACE
McDowell Label and Screen Printing, Plano, Texas

Nero D’Avola 2012
Dyes: RotoMetrics Substrate: Ritrama Inks/Coatings/Adhesives: Actega
Wine and Beer Labels: Flexo (Process)

FIRST PLACE
ASL Print FX, Vaughan, Ontario

Tragically Hip Fully Completely
2012 Grand Reserve
Press: Gallus RS 330 Printing Plates/
Screens/Cylinders: 0.45 Kodak NX plates/
Kocher+Beck screens and cylinders
Anilox Rolls: Harper Ceramic Dies:
Kocher+Beck Package/Graphic Design:
Hedwig Schmaronz Substrate: 60# Classic Crest Solar White Inks/Coatings/Adhesives: UV Flexo Inks

SECOND PLACE
ASL Print FX, Vaughan, Ontario

Diavolo
Colotype Labels, Mile End South, Australia
Press: Gallus TCS 250 Printing Plates/
Screens/Cylinders: Kodak, Gallus, UFI Dies: Triforme Package/Graphic Design:
Type Space Substrate: Estate 8 PE S2030 - Avery Dennison Inks/Coatings/Adhesives: DIC, Kurz

THIRD PLACE
McDowell Label and Screen Printing, Plano, Texas

Texas Harmony White
Press: Gallus Printing Plates/Screens/

Wine and Beer Labels: Offset (Line and Text)

FIRST PLACE
Colotype Labels, Mile End South, Australia

La Maschera
Press: Gallus TCS 250 Printing Plates/
Screens/Cylinders: Kodak, Gallus, UFI Dies: RotoMetrics Package/Graphic Design: Jodie Kurza Substrate: Estate 8 PE S2030 - Avery Dennison Inks/Coatings/Adhesives: DIC, Kurz

SECOND PLACE
Colotype Labels, Mile End South, Australia

Brand’s Laira–Old Station
Press: Gallus TCS 250 Printing Plates/
Screens/Cylinders: Kodak, Gallus, UFI Dies: Triforme Package/Graphic Design:
Woodscannon Substrate: Estate 8 PE S2030 - Avery Dennison Inks/Coatings/Adhesives: DIC, Kurz

THIRD PLACE
Colotype Labels, Mile End South, Australia

O:Tu–Collectors
Press: Gallus TCS 250 Printing Plates/
Screens/Cylinders: Kodak, Gallus, UFI Dies: Triforme Package/Graphic Design:
Type Space Substrate: Estate 8 PE S2030 - Avery Dennison Inks/Coatings/Adhesives: DIC, Kurz

Wine and Beer Labels: Offset (Process)

FIRST PLACE
Colotype Labels, Mile End South, Australia

Christobel’s–Moscato
Press: Nilpeter MO 3300 Printing Plates/

SECOND PLACE
Colotype Labels, Mile End South, Australia

Atlas
Press: Gallus TCS 250 Printing Plates/
Screens/Cylinders: Kodak, UFI Dies: Triforme Package/Graphic Design:
Type Space Substrate: Estate 8 PE S2030 - Avery Dennison Inks/Coatings/Adhesives: DIC, Kurz

THIRD PLACE
Inland, La Crosse, Wisconsin

Karben 4 Fantasy Factory

India Pale Ale
Press: Komori Printing Plates/Screens/
Cylinders: Fuji Substrate: AR Metalizing Inks/Coatings/Adhesives: Sun Chemical
Wine and Beer Labels: Digital (Process)

FIRST PLACE
Collotype Labels, Mile End South, Australia
McMurtrie Rd Wines
Press: HP Indigo WS6600 & Digicon
Printing Plates/Screens/Cylinders: Screeny Dies: RotoMetrics Package
Graphic Design: DMD Design
Substrate: Estate 8 PE S2030 - Avery Dennison
Inks/Coatings/Adhesives: HP Inks

SECOND PLACE
Collotype Labels, Mile End South, Australia
Montepulciano
Press: HP Indigo WS6600 & Digicon
Printing Plates/Screens/Cylinders: Screeny Dies: RotoMetrics Package
Graphic Design: Rhianne Kennedy
Substrate: Estate 8 PE S2030 - Avery Dennison
Inks/Coatings/Adhesives: HP Inks

THIRD PLACE
Fort Dearborn Company, Elk Grove Village, Illinois
Colorado Gold Bourbon Label

Graphic Design: Customer Supplied
Substrate: Avery Dennison Cherry Wood Veneer
Inks/Coatings/Adhesives: HP Digital Ink, ACTEGA Screen Ink

Flexible Packaging: Flexo (Line)

FIRST PLACE
McDowell Label and Screen Printing, Plano, Texas
Madame

SECOND PLACE
McDowell Label and Screen Printing, Plano, Texas
Porcelain Doll

THIRD PLACE
McDowell Label and Screen Printing, Plano, Texas
Cavalier

Ink Smarter

ACTEGA WIT is the narrow web label ink expert, formulating inks that perform more reliably, create less downtime and work beautifully. If you want the best results, you need the best ink. Visit www.actega.com/wit to learn how to start inking smarter.
Flexible Packaging: Flexo (Line and Screen)

FIRST PLACE
McDowell Label and Screen Printing, Plano, Texas


SECOND PLACE
McDowell Label and Screen Printing, Plano, Texas


THIRD PLACE
McDowell Label and Screen Printing, Plano, Texas


Flexible Packaging: Flexo (Process)

FIRST PLACE
Coating Excellence International, Wightstown, Wisconsin

Pedigree Dog Food Bag

SECOND PLACE
McDowell Label and Screen Printing, Plano, Texas

ION Terra Beads

THIRD PLACE
Ampac Packaging, Cincinnati, Ohio

Sage Star Wars Apple Bag

Flexible Packaging: Gravure

FIRST PLACE
Ampac Packaging, Cincinnati, Ohio

Plum Organic Veggie Chili

SECOND PLACE
Diamond Packaging, Rochester, New York

Green Tea Cucumber

Package/Graphic Design: Elizabeth Arden Substrate: Tullis Russell Trucard 0 matt recycled 50% POW, 0175 (330 gsm) paperboard Inks/Coatings/Adhesives: Superior Offset inks

THIRD PLACE
Trojan Litho, Renton, Washington

Glasses.com Shipper

Folding Cartons: Offset

FIRST PLACE
Rohrer Corporation, Wadsworth, Ohio

Icy Hot Smart Relief

SECOND PLACE
Diamond Packaging, Rochester, New York

Green Tea Cucumber

Package/Graphic Design: Elizabeth Arden Substrate: Tullis Russell Trucard 0 matt recycled 50% POW, 0175 (330 gsm) paperboard Inks/Coatings/Adhesives: Superior Offset inks
Folding Cartons: Digital

FIRST PLACE
McBattas Packaging & Printing, Fairbury, Nebraska

Raise It Folded Carton
Press: Xerox IGen4
Substrate: 20 pt. C1S SBS
Inks/Coatings/Adhesives: Digital toner/Aqueous coating/Tec Lighting Glue (hot)

SECOND PLACE
McBattas Packaging & Printing, Fairbury, Nebraska

McBattas Marketing Envelope & Box
Press: Xerox IGen4
Dies: Kongsberg Digital Cutter Package/Graphic Design: Denise Anderson/Jonathon Curry
Substrate: 22 pt. C1S SBS
Inks/Coatings/Adhesives: Digital toner/Aqueous coating/Tec Lighting Glue (hot)

THIRD PLACE
Drake Graphics Group, Willa Park, Illinois

Phone Desk Speaker Docking Station
Substrate: 12pt Silver Cowboy by GPA
Inks/Coatings/Adhesives: Nicoat High Gloss UV coating

Corrugated (preprint): Flexo (Line and Screen)

FIRST PLACE
Bennett Pkg and Displays, Lee’s Summit, Missouri

Mud Guards

SECOND PLACE
International Paper, Indianapolis, Indiana

Goose Island Autumn Sampler
Substrate: Kemi-Plus 40# Inks/Coatings/Adhesives: IP Specialty Water/Sun Matte Varnish/NA

THIRD PLACE
Bennett Pkg and Displays, Lee’s Summit, Missouri

Watch Man

Corrugated Preprint: Flexo (Process)

FIRST PLACE
International Paper, Indianapolis, Indiana

Goose Island Autumn Sampler
Substrate: Kemi-Plus 40# Inks/Coatings/Adhesives: IP Specialty Water/Sun Matte Varnish/NA

SECOND PLACE
International Paper, Indianapolis, Indiana

Mastronardi 15# Tomato
Substrate: 42# IP Kraft Inks/Coatings/Adhesives: IP Specialty Acrylic Ink + White underprint

THIRD PLACE
Bennett Pkg and Displays, Lee’s Summit, Missouri

Donettes
Corrugated (Post/Direct Print): Flexo (Process)

**FIRST PLACE**
Proactive Packaging & Display, Ontario, California
- Anchor Steam Beer San Francisco Giants 24 Pack Carton
  - Press: Bobst Masterflex Printing
  - Plates/Screens/Cylinders: Dupont Cyrel Flexographic Printing Plates
  - Anilox Rolls: Pamarco Dies: Platen Package/
  - Graphic Design: Anchor Steam SF Giants
  - Substrate: 200 B flute Kemilite
  - Inks/Coatings/Adhesives: Water-based Inks, UV Coating

**SECOND PLACE**
Proactive Packaging & Display, Ontario, California
- BJ's Restaurants 3 Pack
  - Press: Bobst Masterflex Printing
  - Plates/Screens/Cylinders: Dupont Cyrel Flexographic Printing Plates
  - Anilox Rolls: Pamarco Dies: Platen Package/
  - Graphic Design: BJ’s Restaurants 3 Pack
  - Substrate: 200 B flute Kraft
  - Inks/Coatings/Adhesives: Water-based Inks + AQ Coating

Corrugated (Post/Direct Print): Offset

**FIRST PLACE**
Trojan Litho, Renton, Washington
- Wet Noses Pocket Pony-Horse Treats
  - Press: KBA 40 x 56” Printing Plates/Screens/Cylinders: 10 D Plat Digital
  - Anilox Rolls: Harper Dies: RotoMetrics
  - Graphic Design: wet Noses
  - Substrate: 12 pt + C1S SBS - Clearwater Paper, 23# Medium Kraft + 35# liner Kraft - Georgia Pacific
  - Inks/Coatings/Adhesives: 4 cp + UV coating gloss - Ink Systems

**SECOND PLACE**
Trojan Litho, Renton, Washington
- Castello Di Gabblano
  - Press: KBA 40 x 56” 8 color
  - Printing Plates/Screens/Cylinders: 10 D Plat Digital
  - Anilox Rolls: Harper Dies: RotoMetrics
  - Graphic Design: Castello Di Gabblano
  - Substrate: 12 pt + C1S SBS - Clearwater Paper, 23# Medium Kraft + 35# liner Kraft - Georgia Pacific
  - Inks/Coatings/Adhesives: 4 cp + standard metallic 872 + soft feel AQ coating - Ink Systems, Gold Foil - Kurz Foil

Special Category

**FIRST PLACE**
Lofton Label, Inc., Inver Grove Heights, Minnesota
- JetFuel SuperBurn – GAT
  - Press: Indigo 6600 HP/Flexo MA Dies: Flexo Rotary RotoMetrics Package/
  - Graphic Design: Customer Supplied
  - Substrate: Rainbow - Wassaau - Face
  - Fasson Inks/Coatings/Adhesives: HP CMYK, Release Varnish, Laminate

**SECOND PLACE**
Multi-Color Corporation, Batavia, Ohio
- Jif To Go Dippers
  - Press: Roto Press Substrate: Bonset

**THIRD PLACE**
Luminer Converting Group, Lakewood, New Jersey
- Tiger X
  - Press: Propheteer 1000 Printing Plates/
  - Screens/Cylinders: Toyobo Cosmolite/
  - Graphic Design: Weiler Corp.
  - Substrate: 3pt TT paper and 40# release liner
  - Inks/Coatings/Adhesives: Actega optifilm ink/Novamelt Adhesive

Sustainability Category: Flexible Packaging

**FIRST PLACE**
Accredo, Sugar Land, Texas
- Recyclable Stand-up Pouch
  - Press: W&H MiraFlex Printing Plates/
  - Substrate: All-polyethylene recyclable stand-up pouch
  - Inks/Coatings/Adhesives: Sun Chemical
Sustainability Category: Folding Cartons

FIRST PLACE
Diamond Packaging, Rochester, New York

*Calendar*
Press: Heidelberg Speedmaster XL 105 Offset Press
Printing Plates/Screen/Cylinders: Creo Trendsetter digital thermal plates Dies: Metal Magic (foil stamping and embossing dies), Diamond Packaging (cutting dies)
Package/Graphic Design: Renee Guercio, Diamond Packaging
Substrate: Clearwater Candesce .018/.025 SBS paperboard (header/backers), Domtar Cougar Opaque White Smooth 80# Text (pages), .010 SBS Clearwater Candesce laminated to E-flute (shipper)
Inks/Coatings/Adhesives: Superior Offset inks

SECOND PLACE
Diamond Packaging, Rochester, New York

*Green Tea Cucumber*
Press: Heidelberg Speedmaster XL 105 Offset Press
Printing Plates/Screen/Cylinders: Creo Trendsetter digital thermal plates Dies: Metal Magic (foil stamping and embossing dies), Diamond Packaging (cutting dies)
Package/Graphic Design: Elizabeth Arden
Substrate: Tullis Russell Trucard 0 matt recycled 50% PCW .0175 (330 gsm) paperboard
Inks/Coatings/Adhesives: Superior Offset inks